

ABSTRACT OF THE DISCLOSURE

Obtaining a piston blank by forging a mass of metal. The metal mass is forged in a hollow anvil using a punch to chase said metal mass into an annular zone thereof while also forming a projection that projects from the center of a base, the punch including an open cavity suitable for giving rise to said projection. The projection is subsequently machined so as to include a bore suitable for receiving a hinge pin for a connecting rod.

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